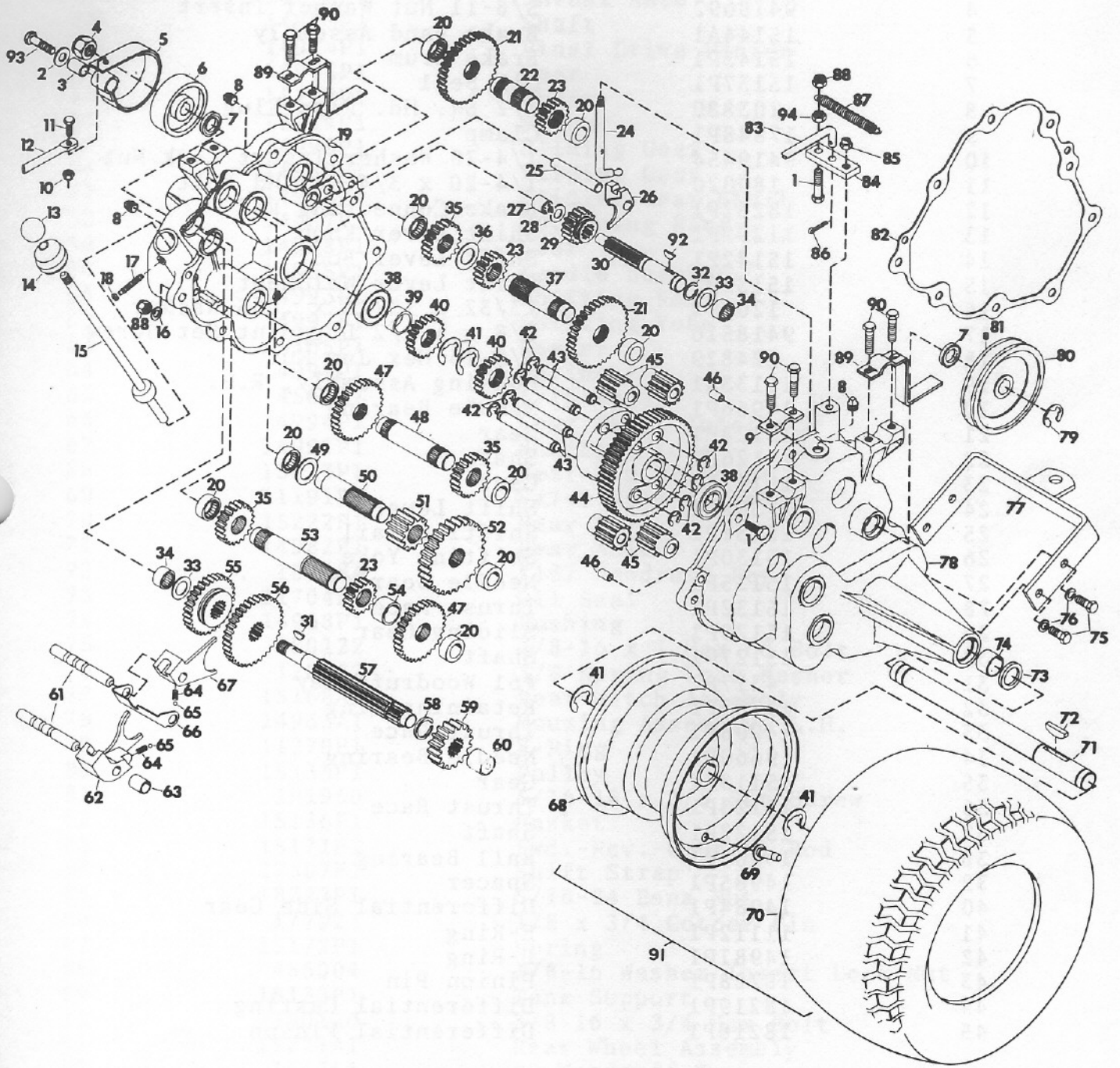


GRAVELY®

**408
LAWN TRACTOR
ILLUSTRATED
PARTS LIST**

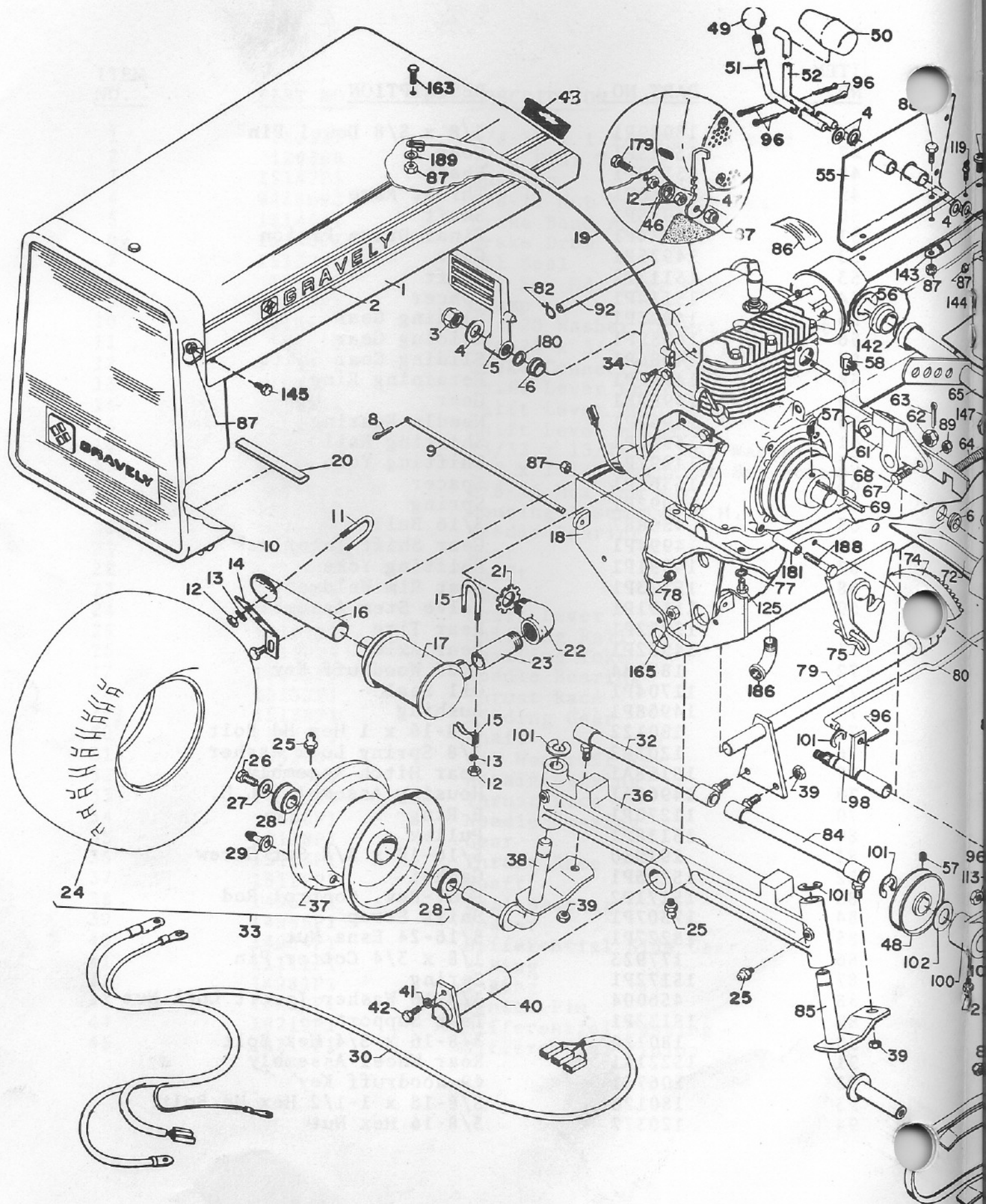
 **GRAVELY®**
A DIVISION OF CLARKE-GRAVELY CORPORATION

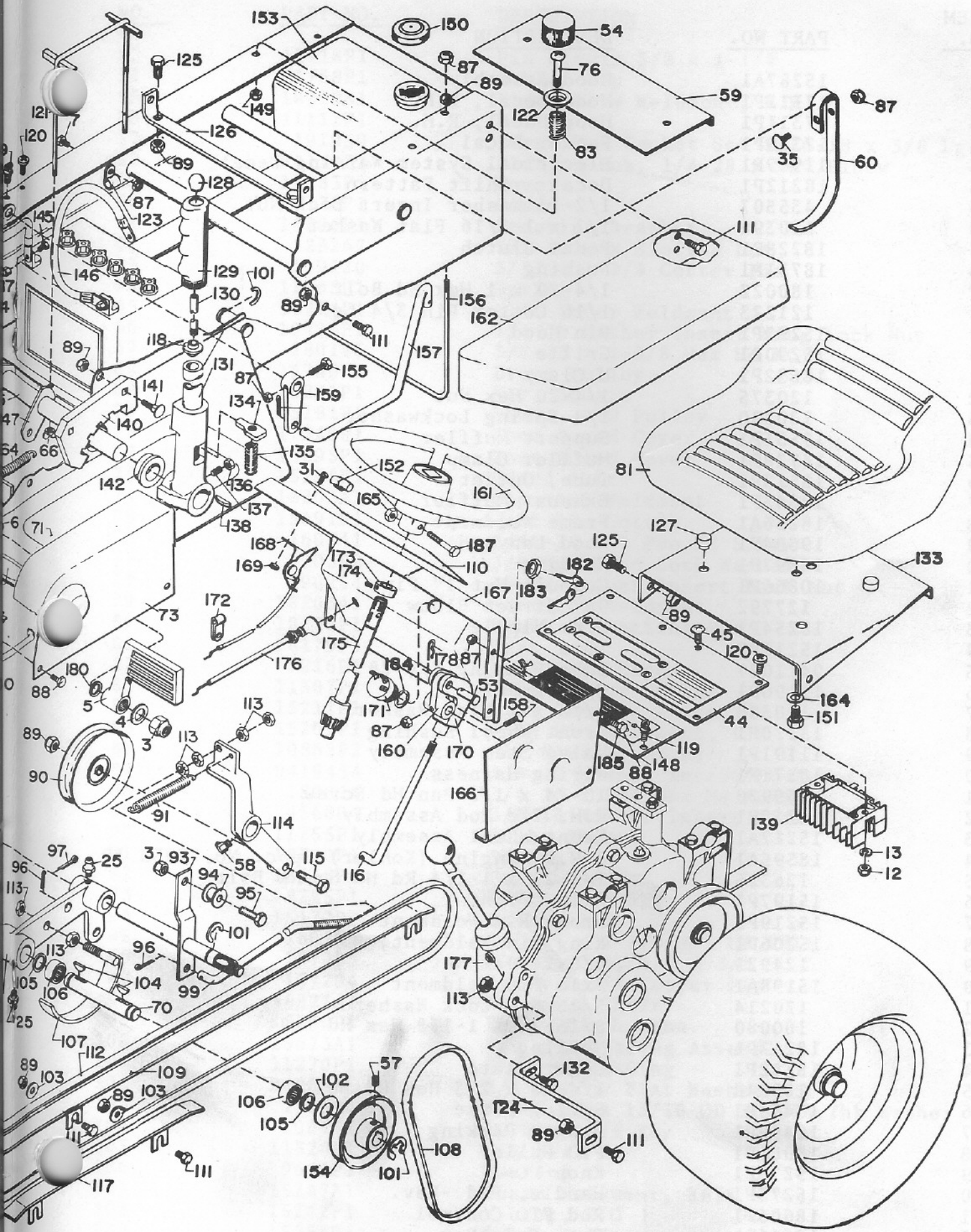
1 Gravely Lane
Clemmons, North Carolina 27012



<u>ITEM NO.</u>	<u>PART NO.</u>	<u>DESCRIPTION</u>
1	180127	3/8-16 x 1-5/8 Hex Hd Bolt
2	120388	7/16 Flat Washer
3	15147P1	Bushing
4	9418692	5/8-11 Nut Washer Insert
5	15144A1	Brake Band Assembly
6	15143P1	Brake Drum
7	15137P1	Oil Seal
8	103880	1/2 Sq. Hd. Pipe Plug
9	17848P1	Clamp
10	9419454	1/4-20 Washer Insert Lock Nut
11	180020	1/4-20 x 3/4 Hex Hd Bolt
12	18232P1	Brake Connecting Rod
13	11297P1	Shift Lever Knob
14	15142P1	Shift Lever Boot
15	15139P1	Shift Lever Weldment
16	120394	13/32 x 13/16 x .065 Washer
17	9418516	3/8 x 1-1/2 Dogpoint Set Screw
18	124829	3/8-16 Hex Jam Nut
19	15133A1	Housing Assembly, R.H.
20	14966P1	Needle Bearing
21	15124P1	Gear
22	15126P1	Shaft
23	15113P1	Gear
24	17308P1	Shift Lever
25	15131P1	Shifting Rail
26	15130P1	Shifting Yoke
27	15135P1	Needle Bearing
28	15132P1	Thrust Race
29	15129P1	Sliding Gear
30	15127P1	Shaft
31	431787	#61 Woodruff Key
32	15733P1	Retaining Ring
33	14998P1	Thrust Race
34	9660P1	Needle Bearing
35	15118P1	Gear
36	15123P1	Thrust Race
37	15122P1	Shaft
38	14967P1	Ball Bearing
39	14985P1	Spacer
40	14984P1	Differential Side Gear
41	11112P1	E-Ring
42	14981P1	E-Ring
43	18728P1	Pinion Pin
44	18219P1	Differential Casting
45	18218P1	Differential Pinion

<u>ITEM NO.</u>	<u>PART NO.</u>	<u>DESCRIPTION</u>
46	18089P1	3/8 x 5/8 Dowel Pin
47	15115P1	Gear
48	15120P1	Shaft
49	14976P1	Thrust Race
50	14973P1	Shaft
51	14974P1	Final Drive Pinion
52	14975P1	Gear
53	15112P1	Shaft
54	15114P1	Spacer
55	14995P1	Sliding Gear
56	14989P1	Sliding Gear
57	14986P1	Sliding Gear Shaft
58	14987P1	Retaining Ring
59	14988P1	Gear
60	14965P1	Needle Bearing
61	14993P1	Shifting Rail
62	14997P1	Shifting Yoke
63	15365P1	Spacer
64	14992P1	Spring
65	456887	3/16 Ball
66	14994P1	Gear Shift Interlock
67	14991P1	Shifting Yoke
68	15223P1	Rear Rim Weldment
69	11191P1	Valve Stem Assembly
70	15222P1	Rear Tire
71	14982P1	Rear Axle
72	187184	#127 Woodruff Key
73	11704P1	Oil Seal
74	14968P1	Bushing
75	180122	3/8-16 x 1 Hex Hd Bolt
76	120382	3/8 Spring Lock Washer
77	15168A1	Rear Hitch Assembly
78	14963A1	Housing Assembly, L.H.
79	11270P1	E-Ring
80	15138P1	Pulley
81	191950	5/16-18 x 3/8 Set Screw
82	15136P1	Gasket
83	15171P2	Fwd.-Rev. Control Rod
84	17307P1	Shift Strap
85	18227P1	5/16-24 Esna Nut
86	177923	1/8 x 3/4 Cotter Pin
87	15172P1	Spring
88	456004	3/8-16 Washer Insert Lock Nut
89	18132P1	Tank Support
90	180120	3/8-16 x 3/4 Hex Bolt
91	15221A1	Rear Wheel Assembly
92	106751	#9 Woodruff Key
93	180126	3/8-16 x 1-1/2 Hex Hd Bolt
94	120377	3/8-16 Hex Nut





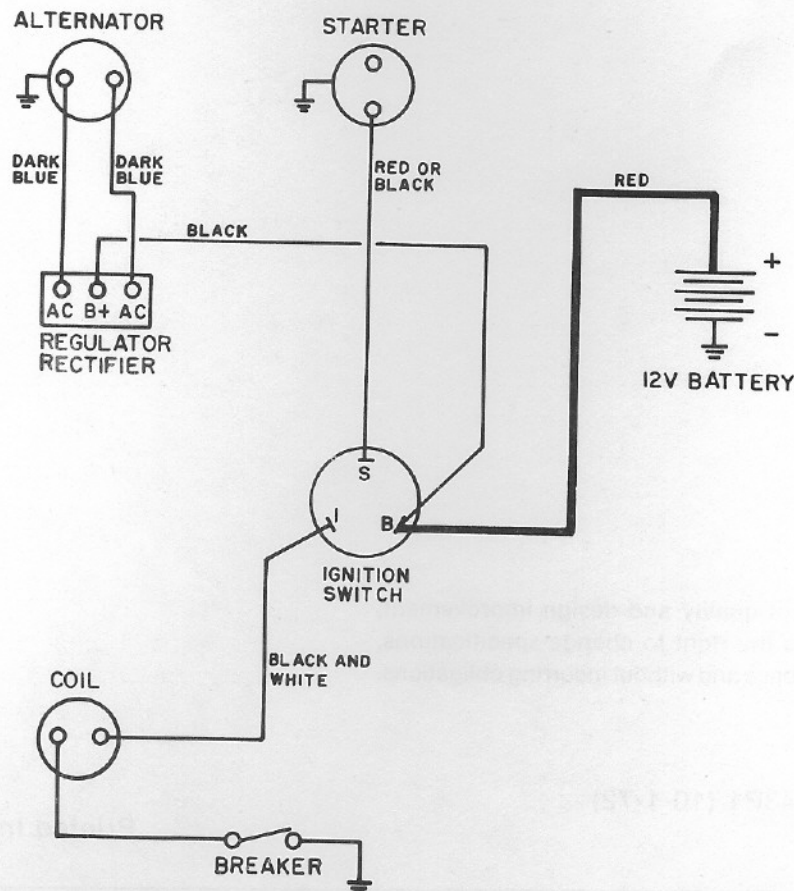
<u>ITEM NO.</u>	<u>PART NO.</u>	<u>DESCRIPTION</u>
1	15287A1	Hood Assembly
2	17312P1	Hood Decal, L.H.
NS	17311P1	Hood Decal, R.H.
NS	17310P1	Fender Decal
NS	11989P1	Electrical System Warning Decal
NS	18212P1	Decal - Shift Pattern
3	435507	1/2-13 Washer Insert Lock Nut
4	120396	1/2 x 1-1/16 Flat Washer
5	18228P1	Pedal Clutch
6	18731P1	Bushing
7	180022	1/4-20 x 1 Hex Hd Bolt
8	121223	1/16 Cotter Pin 3/4 Lg.
9	15293P1	Pin Hood
10	15290P1	Grille
11	18532P1	U Clamp
12	120375	1/4-20 Hex Nut
13	120380	1/4 Spring Lockwasher
14	18531P1	Support Muffler
15	14728P1	Muffler Clamp
16	18513P1	Tube, Outlet
17	18543P1	Exhaust Muffler
18	18236A1	Frame Weldment
19	19604P1	Hood Lanyard
20	14897P1	Molding
21	10866P1	Conduit-Nut 1" Pipe
22	127792	90° Street Elbow
23	18254P1	Pipe Nipple
24	15218P1	Tire
25	9411027	Lube Fitting 1/4-28
26	11196P1	Nylock Bolt
27	120388	7/16 x 1 Flat Washer
28	15220P1	Front Wheel Bushing
29	11191P1	Valve Stem Assembly
30	18571P1	Wiring Harness
31	159920	10-24 x 1/2 Pan Hd Screw
32	15212P1	R.H. Tie Rod Assembly
33	15217A1	Front Wheel Assembly
34	18595A1	8 H.P. Engine (Kohler) Spec. No. 3053 ID
35	126325	1/4-20 x 1-1/4 Rd Hd Sq Nk Bolt
36	15197P1	Axle, Front
37	15219P1	Front Rim Weldment
38	15206P1	King Pin Weldment, R.H.
39	124925	3/8-24 Jam Nut
40	15198A1	Axle Pin Weldment
41	120214	5/16 Sp. Lock Washer
42	180080	5/16-28 x 1-1/8 Hex Hd Bolt
43	18217P1	Molding
44	18182P1	Cover Plate
45	180048	1/4-20 x 2.5 Hex Hd Bolt
46	18458P1	Spring Brake
47	18459P1	Brake, Parking
48	18086P1	PTO Pulley
49	15278P1	Knob
50	15273P1	Handle, Fwd.-Rev.
51	18606P1	Rod PTO Control
52	18646P1	Rod, Fwd.-Rev.

<u>ITEM NO.</u>	<u>PART NO.</u>	<u>DESCRIPTION</u>
53	11718P1	Pin Clevis 3/8 x 1-1/4
54	11768P1	Rubber Tip
55	18230A1	Side Plate Weldment, R.H.
56	11112P1	E-Ring
57	191950	Screw Hex Socket Set 5/16-18 x 3/8 Lg.
58	9411032	Fitting-Lub, 1/4-28 x 90° Elbow
59	15283P1	Cover
60	18178P1	Guard
61	18206P1	Steering Bracket
62	125267	5/8-18 Hex Slotted Nut
63	119120	3/32 x 1-1/4 Cotter Pin
64	11263P1	Spring
65	18274P1	Lift Lever Weldment
66	10413P1	1/4-20 Washer Insert Wing Lock Nut
67	180125	3/8-16 x 1-3/8 Hex Hd Bolt
68	15240P1	Drive Pulley
69	15241P1	Key, Square
70	15181P1	Shaft, PTO Pulley
71	17340P1	Foot Board Cover
72	15295P1	Foot Board Cover
73	15294P1	Guard Belt
74	18203A1	Steering Weldment
75	15691P1	Hair Pin Cotter
76	160741	5/16-18 x 2 Pan Hd Screw
77	120382	3/8 Sp. Type Lock Washer
78	190254	10-24 Washer Insert Lock Nut
79	18203A1	Steering Weldment
80	18232P1	Brake Connecting Rod
81	18179P1	Seat
82	7216P1	Fuel Hose Clamp
83	11307P1	Rear Fender Spring
84	15211P1	L.H. Tie Rod Assembly
85	15207P1	King Pin Weldment, L.H.
86	10862P2	Air Cleaner Decal
87	9419454	1/4-20 Washer Insert Lock Nut
88	180018	1/4-20 x 5/8 Hex Hd Bolt
89	456004	3/8-16 Washer Insert Lock Nut
90	11255P1	Idler Sheave
91	18790P1	Spring
92	18138P1	Fuel Line
93	18225P1	Weldment Shaft
94	15177P1	Brake, Belt
95	180183	1/2-13 x 2-1/4 Hex Hd Bolt
96	177923	Pin Cotter, 1/8 x 3/4
97	137204	1/8 x 1-1/2 Cotter Pin
98	18221A1	Weldment Shaft
99	18740P1	Rod, Clutch Conn.
100	15673A1	Arm and Bearing Assembly
101	11270P1	External E-Ring
102	9423315	3/4 Narrow Flat Washer
103	120394	13/32 ID x 13/16 OD x .065 Thk Washer
104	106751	#9 Woodruff Key
105	11324P1	Oil Seal
106	9660P1	Bearing
107	15247A1	Guard Weldment, Belt
108	15242P1	V-Belt, PTO
109	15253P1	Guide Weldment, Belt
110	15275P1	Decal Instrument Panel

<u>ITEM NO.</u>	<u>PART NO.</u>	<u>DESCRIPTION</u>
111	180120	3/8-16 x 3/4 Hex Hd Bolt
112	15243P1	V-Belt, Drive
113	120377	3/8-16 Hex Nut
114	18233P1	Clutch Arm
115	180130	3/8-16 Hex Hd Bolt x 2" Lg.
116	15195P1	Rod, PTO
117	17772A1	Belt Guide Weldment
118	11117P1	Push Rod Guide
119	15284P1	Screw, Spade Head
120	167257	1/4-20 x 1/2 Pan Hd Screw
121	18136A1	Battery Hold Down
122	5741P1	Valve Spring Cap
123	15227P1	Clip Wiring Harness
124	17770P1	Z Bracket
125	180122	3/8-16 x 1 Hex Hd Bolt
126	18181P1	Seat Bracket
127	11352P1	Stem Bumper
128	19367P1	Push Rod Tip
129	11119P1	Flex Grip
130	11118P1	Lever Push Rod
131	18214A1	Lift Lever Assembly
132	180124	3/8-16 x 1-1/4 Hex Hd Bolt
133	18180P1	Support Seat
134	11116P1	Lever Pawl
135	10682P1	2-Speed Compression Spring
136	124829	3/8-16 Hex Jam Nut
137	102595	3/8-16 x 3/4 Hex Socket Set Screw
138	187184	#127 Woodruff Key
139	18009P1	Regulator Rectifier 15 AMP
140	15185P1	Locator
141	120915	3/8-15 Rd Hd Sq Nk Bolt 1" Lg.
142	11111P1	Pivot Bushing
143	18258P1	Cable
144	15256E1	Battery
145	180020	1/4-20 x 3/4 Hex Hd Bolt
146	12897P1	Starter Switch Cable
147	18278P1	Spring Anchor
148	18137P1	Plate
149	9419455	5/15-18 Washer Insert Lock Nut
150	10756P1	Tank Cap
151	180172	1/2-13 x 7/8 Hex Hd Bolt
152	11302P2	Handle Throttle
153	18139A1	Fuel Tank
NS	7354P1	Valve and Strainer
154	18088P1	Pulley
155	180034	1/4-20 x 1-1/2 Hex Hd Bolt
156	18134P1	Tank Bracket
157	15171P1	Rod, Fwd.-Rev. Control
158	156331	Screw, 1/4-20 x 1-1/2
159	18644P1	Arm, Fwd.-Rev.
160	18647P1	Arm, PTO Lock
161	19448P1	Wheel, Steering
162	15259P1	Fender, Rear
163	157728	1/2-20 x 3/4 Machine Screw
164	131016	21/32 x 1-5/16 x .095 Flat Washer
165	9419455	5/16-18 Lock Nut
166	18231A1	Side Plate Weldment, L.H.

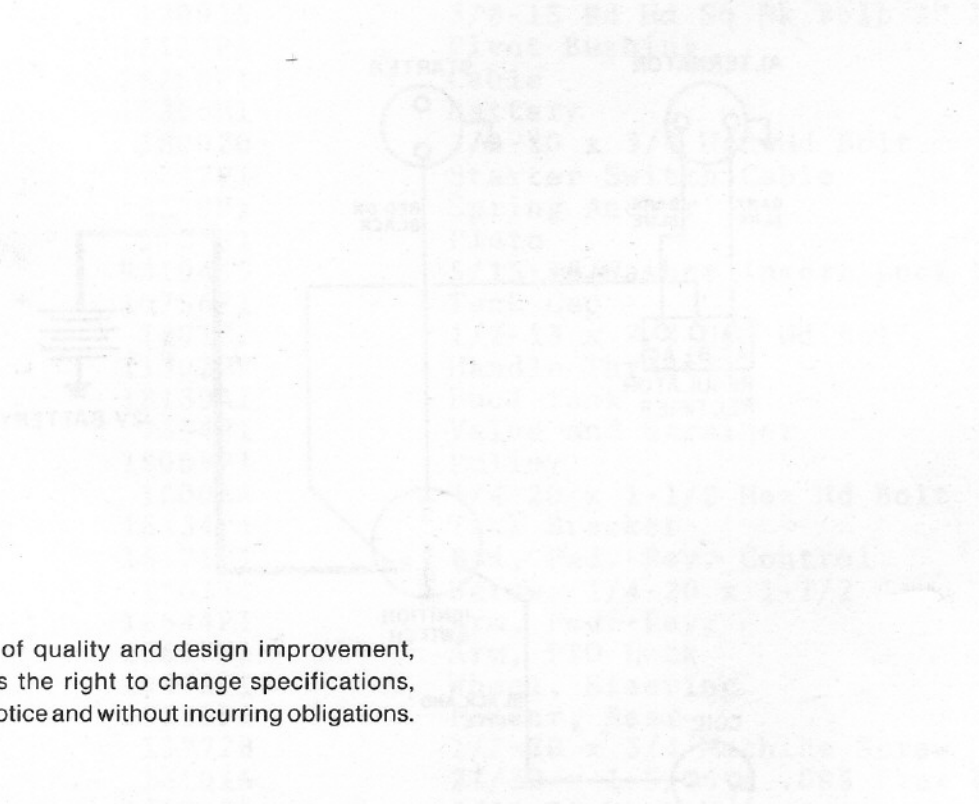
ITEM NO.	PART NO.	DESCRIPTION
167	15263P1	Panel, Instrument
168	15277P1	Control, Throttle
169	190254	10-24 Nut Washer Insert
170	15196P1	Trunnion
171	18207P1	Switch Ignition
172	18260P1	Tube Clamp
173	15282P1	Collar Shaft
174	102591	3/8-16 x 1/4 Set Screw
175	19455A1	Shaft Weldment, Steering
176	15370P1	Control, Choke
177		Transmission Assembly
178	11860P1	Hair Pin Cotter
179	19406P1	1/4-20 x 1-1/8 Hex Hd Bolt
180	15733P1	Snap Ring
181	6375P1	Tube Guard Spacer
182	18570P1	Ignition Switch Key
183	18585P1	5/8-32 Hex Jam Nut
184	18586P1	5/8 Internal Tooth Lock Washer
185	19175P1	Decal
186	120702	3/8 NPT 45° Street Elbow
187	180082	5/16-18 x 1-3/8 Hex Hd Bolt
188	180128	3/8-16 x 1-3/4 Hex Hd Bolt
189	120392	9/32 x 5/8 x .065 Flat Washer
NS	18550A1	Assy Tool Kit, 408 Transmission
NS	19704P1	Caution Tag
NS	18645A1	Rod, Assy., Fwd.-Rev.
NS	18648A1	Rod, Assy., Fwd.-Rev.

WIRING DIAGRAM



ITEM NO.	DESCRIPTION	QTY
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WIRING DIAGRAM



To continue its program of quality and design improvement, the manufacturer reserves the right to change specifications, designs or prices without notice and without incurring obligations.